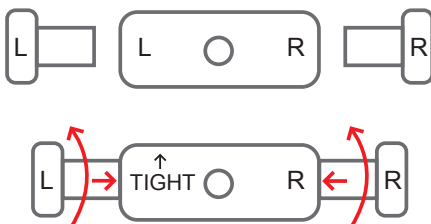


1. Select threaded brace rods of an appropriate length, then screw the L and R brace rods into the center [hexagonal] turnbuckle. Turn the turnbuckle in the direction indicating 'tight' by the arrow.

[*Select the Correct Hole Enlarging Brace Rods as blow " PICTURE 1 "]

Picture 1

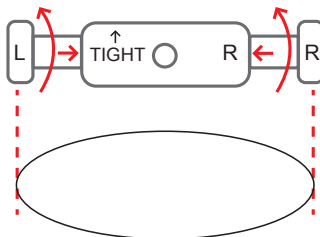


* Select the Correct Hole Enlarging Brace Rods :

Hole Sizes	Brace Rods
52 ~ 72mm	L 52-72 / R 52-72
72 ~ 92mm	L 72-92 / R 72-92

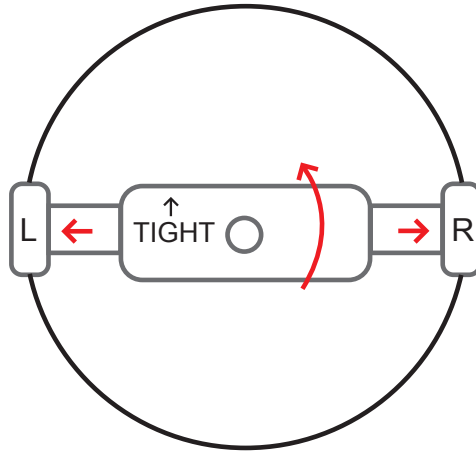
2. Turn the threaded brace rods until the full unit is approximately the same size as the hole.

[**Attention:** make sure to keep the lengths of the rods on both sides as even as possible]



3. Set the Hole Enlarger on the edges of the hole, then turn the hexagonal turnbuckle.

[To tighten, use a 19mm wrench or a screwdriver by inserting it into a pilot hole for leverage] Tighten by turning the turnbuckle in the direction indicated by the arrow. The Hole Enlarger must be tightened in place on the edges of the hole and the desired sized pilot hole must be facing out before you can begin enlarging the hole.



4. Before enlarging the hole, please make sure of the following:

- 1) The Hole Enlarger is securely set in the existing hole.
- 2) The flat surface of one side of the hexagonal turnbuckle is level with the hole.
- 3) The L brackets on each side are evenly secured on the edges of the hole.
- 4) The lengths of the threaded rods should not be too uneven to avoid one side gyrating off.

5. When operating the Hole Enlarger please note:

- 1) Maintain stability and do not use high speed revolutions.
- 2) If violent shaking occurs, stop immediately. Check to see that the Hole Enlarger is firmly fixed in place before continuing work.

Voltex Electrical

Australia

www.voltexelectrical.com.au

P: 1300 722 275 E: sales@voltexelectrical.com.au

New Zealand

www.voltexelectrical.co.nz

P: 0800 55 66 33 E: sales@voltexelectrical.co.nz

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